



# **Complex, 3D Photonic Crystals Fabricated by Atomic Layer Deposition**

**J. S. King, D. Gaillot, T. Yamashita, C. Neff,  
E. Graugnard, and C. J. Summers**

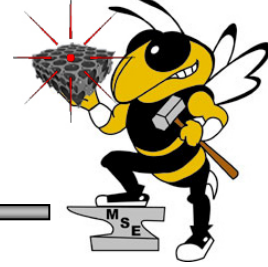
School of Materials Science and Engineering  
Georgia Institute of Technology, Atlanta, GA

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Boston, Massachusetts



# Outline

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- Research Aims
- Photonic crystals and challenges
- Advanced photonic crystal architectures
- Results
  - ZnS/TiO<sub>2</sub> multi-layered structure
  - Presinter non-close-packed inverse opal
- Summary



# Research Aims

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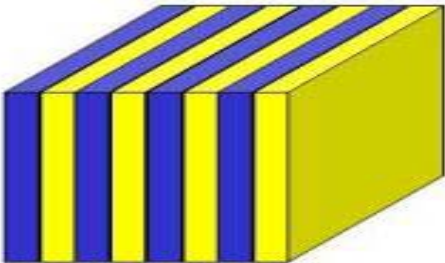
- Development of 3-D photonic crystals through a combination of templating and atomic layer deposition (ALD).
- Advanced architectures:
  - multi-layered inverse opals
  - non-close-packed inverse opals
- Increase functionality: luminescent and high index
- Enhance properties: wider band gaps, decreased minimum refractive index requirements



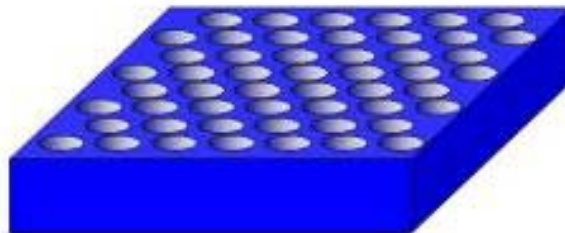
# Photonic Crystals



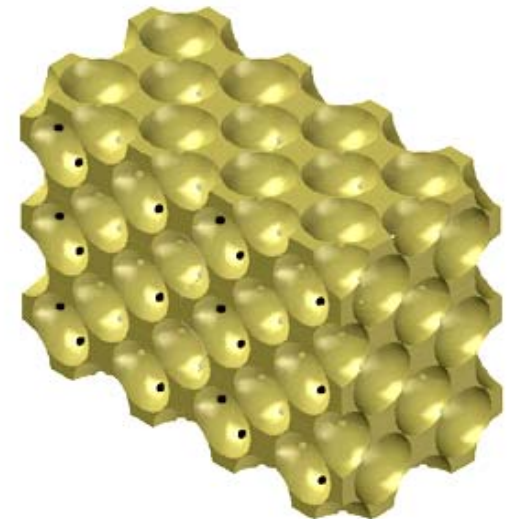
- Photonic Crystal (PC)– Periodic modulation of dielectric constant (refractive index).
- Photonic band gap (PBG) formation
- For visible wavelengths, periodicity on order of 200 – 500 nm.
- Require high contrast in refractive index ( $n$ )
- Lattice structure and basis impacts properties.



1D photonic crystal



2D photonic crystal



3D photonic crystal



# Photonic Crystals: Applications

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- **Light guiding**

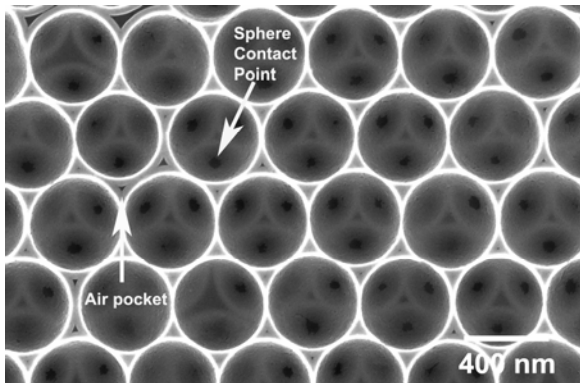
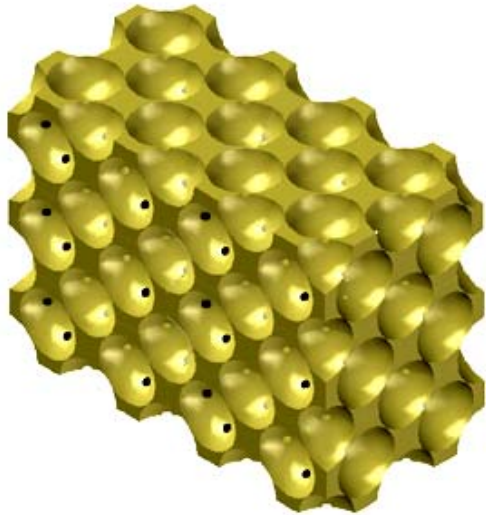
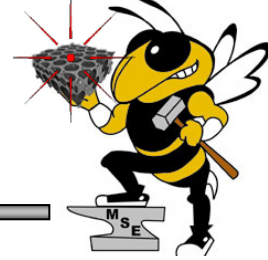
- Waveguides, resonators, couplers, filters, self-collimation, giant refraction and superprism effects, slow light applications

- **Light emission control**

- Microcavities, photonic crystal phosphors and low threshold lasers

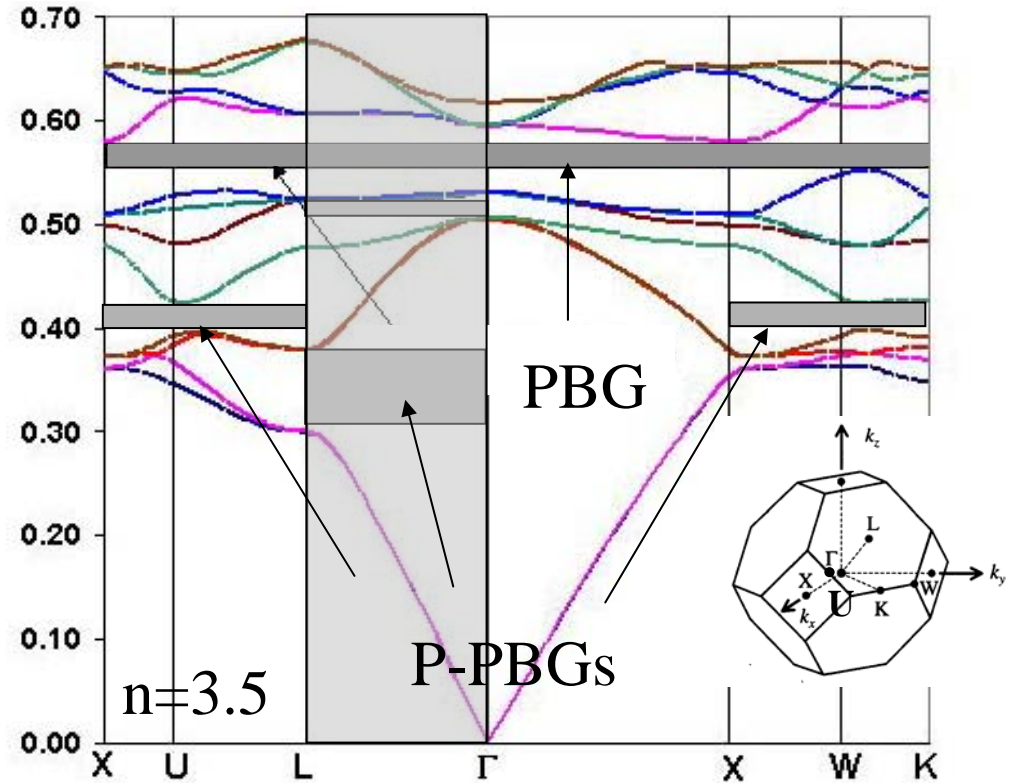
# Photonic Crystals

## Inverse Opals



(111)

### Silicon Inverse Opal Photonic Band Diagram



- Reflectance measurements probe photonic band structure: PBG, P-PBG

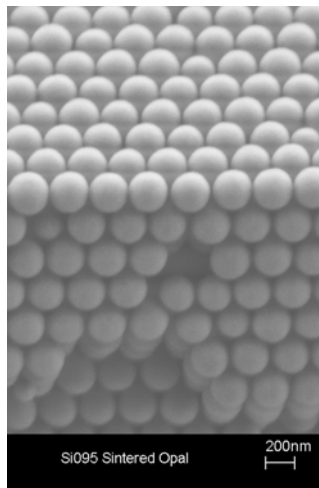


# Fabrication: Inverse Opal PC

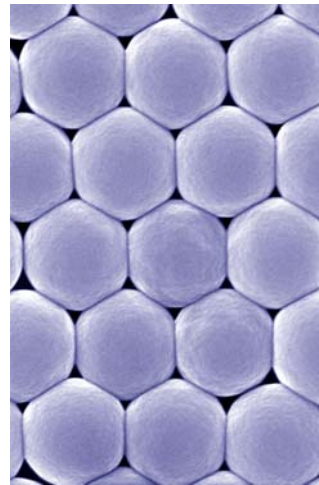
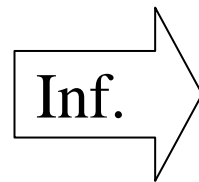


- Provide template using self-assembled silica opal.
  - 10  $\mu\text{m}$  thick FCC polycrystalline film, (111) oriented.
- Infiltrate interstitial space with high n material.
- Etch  $\text{SiO}_2$  spheres, forming inverse opal.

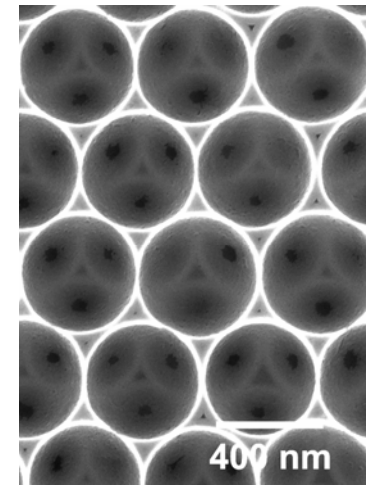
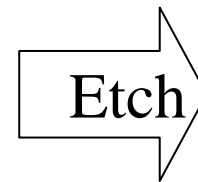
Self  
Assembly



Sintered Opal



$\text{TiO}_2$  Infiltrated Opal

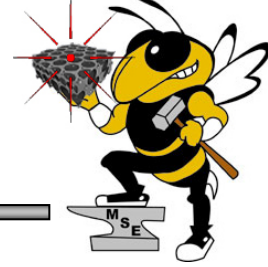


$\text{TiO}_2$  Inverse Opal



# Inverse Opal Challenges

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- High index contrast for complete gap to exist ( $> 2.8$ )
- For emissive applications: luminescent materials with low absorption in visible and sufficient index unavailable.
- Two solutions:
  - Multi-layered inverse opals (luminescent + high  $n$ )
  - Non-close-packed inverse opals\* (widen PBG, decrease index requirements)

\* Doosje, et. al. (2000)





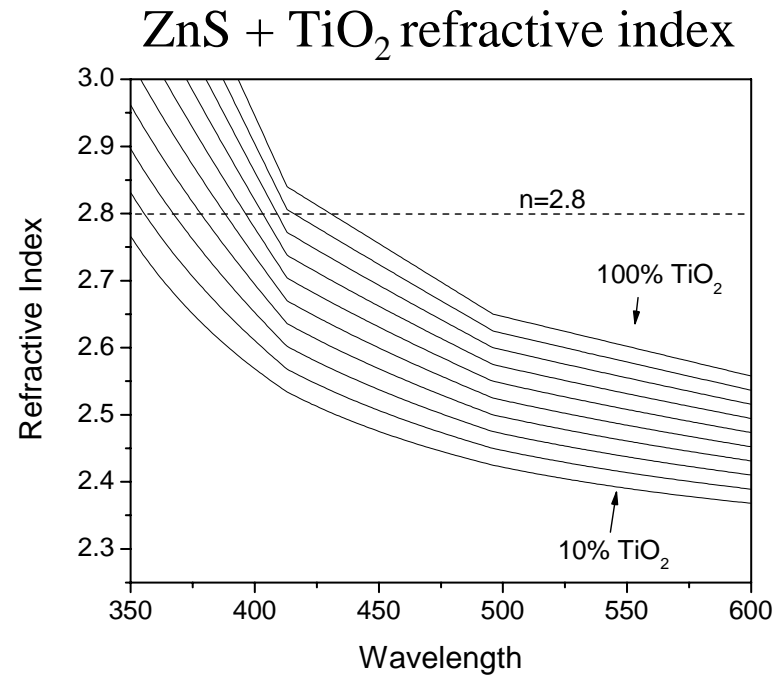
# Multilayer: Design Considerations



- Combination of two materials offers practical route
- ZnS:Mn (luminescent) + TiO<sub>2</sub> (high n) “composite” PC.
- At 400 nm, ZnS/anatase TiO<sub>2</sub> PC: full PBG if  $X_{\text{ZnS}} < 26\%$ .

$$n_{avg} = x_1 n_1(\lambda) + x_2 n_2(\lambda)$$

Requires nano-scale control of infiltration amounts; dense, conformal films





# Atomic Layer Deposition



ALD is a CVD growth technique utilizing sequential reactant pulses.

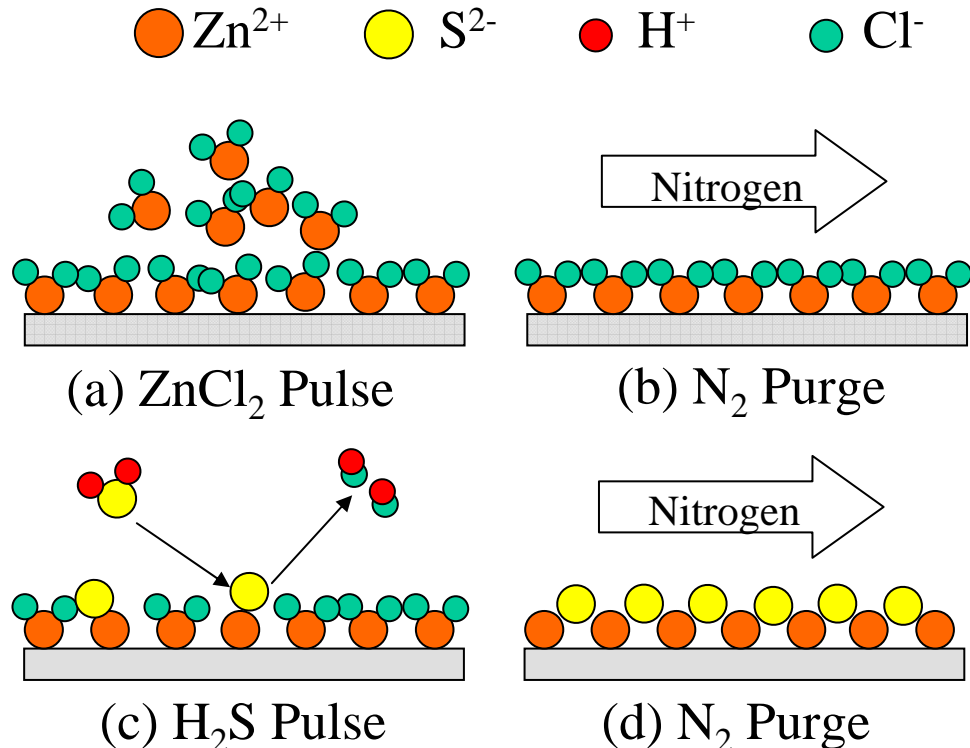
## ALD Growth of ZnS

(a) Chemi + physisorption

(b) Physisorbed layer removal

(c) Formation of ZnS

(d) Removal of H<sub>2</sub>S and HCl



**Surface limited growth: conformal films + monolayer control**



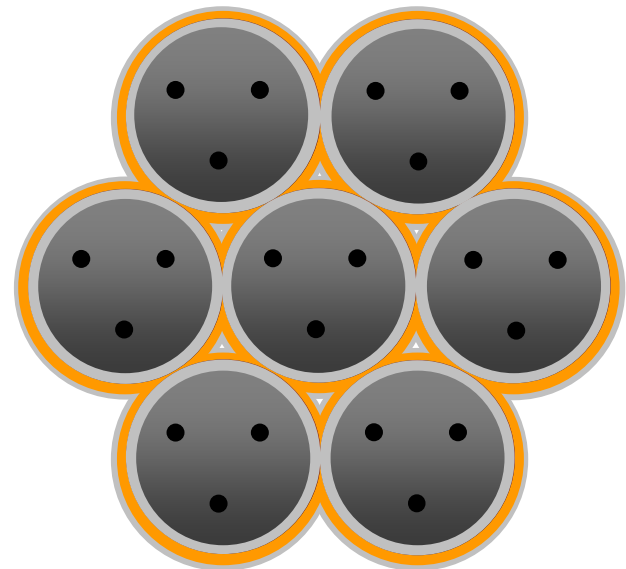
# Fabrication of ML Inverse Opal



- ZnS:Mn first deposited on bare opal.
- $\text{TiO}_2$  layer next deposited in remaining interstitial volume.
- Inverse opal formed by HF etch.
- 3rd step: back-filled inverse opal, yielding 3-layer structure.
  - Enabled by ALD's characteristics: conformal and precise

 ZnS:Mn layer

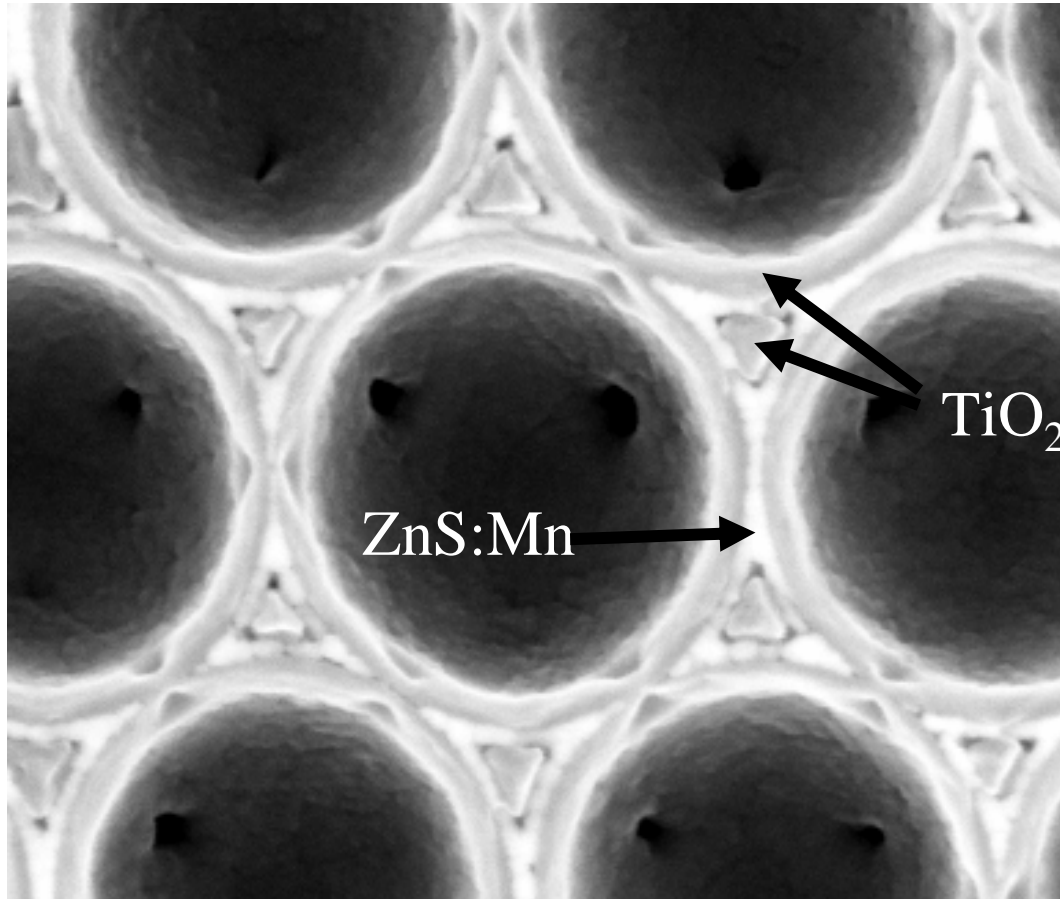
  $\text{TiO}_2$  layers



$\text{TiO}_2$  ALD:  $\text{TiCl}_4 + \text{H}_2\text{O}$



# ML Inverse Opal: SEM Images

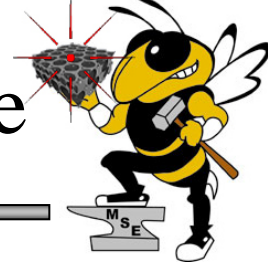


23 nm TiO<sub>2</sub>/10 nm ZnS:Mn/20 nm TiO<sub>2</sub> Inverse 433 nm Opal

King, et. al. *Adv. Mat.* (submitted)



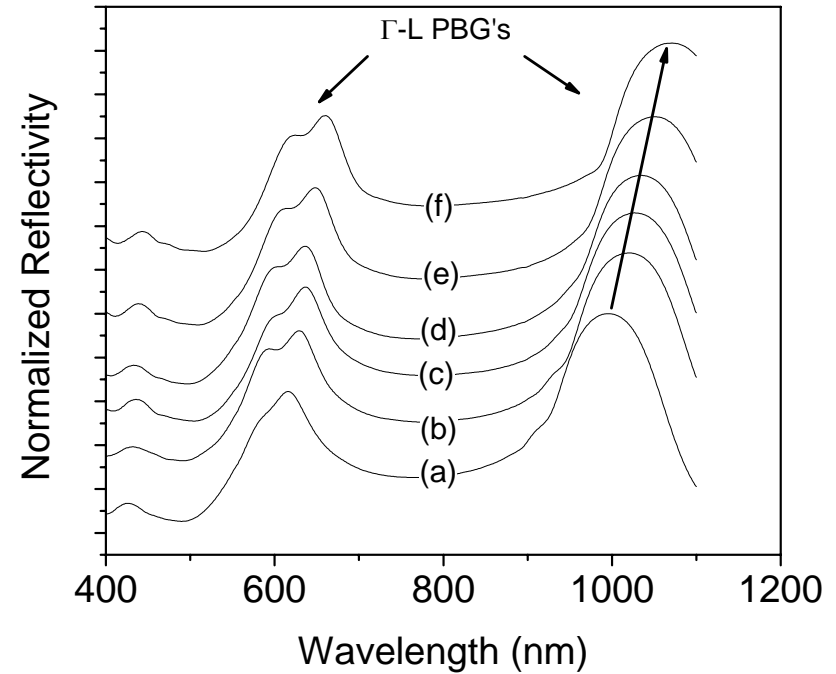
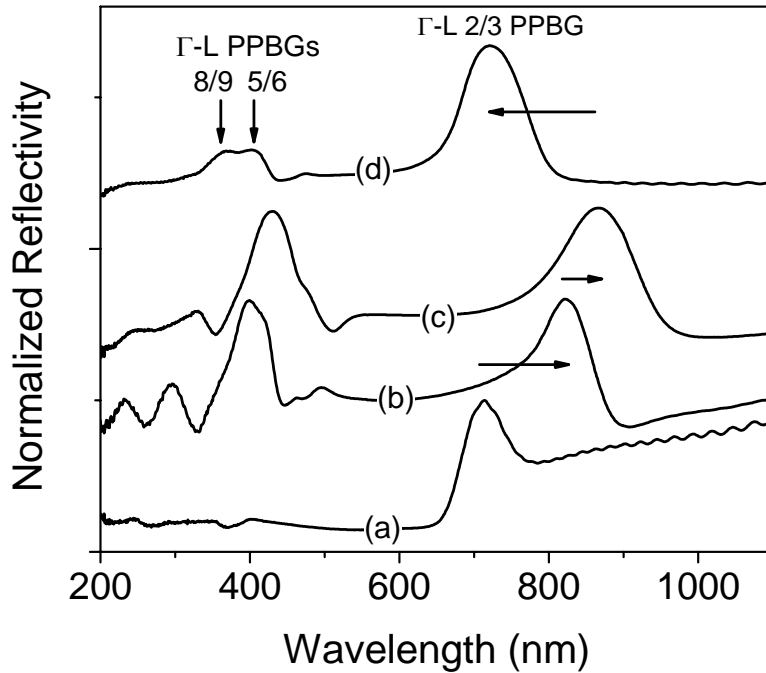
# ML Inverse Opal: Specular Reflectance



330 nm opal

15° from [111]

433 nm opal



- (a) sintered
- (b) ZnS:Mn infiltrated
- (c) ZnS:Mn/TiO<sub>2</sub> infiltrated, and
- (d) ZnS:Mn/TiO<sub>2</sub> inverse opal.

- (a) ZnS:Mn/TiO<sub>2</sub> inverse opal and after backfilling with
- (b) 20 (c) 40 (d) 60 (e) 80 (f) 100 total ALD cycles. (1-5 nm)



# PL: ML Inverse Opal

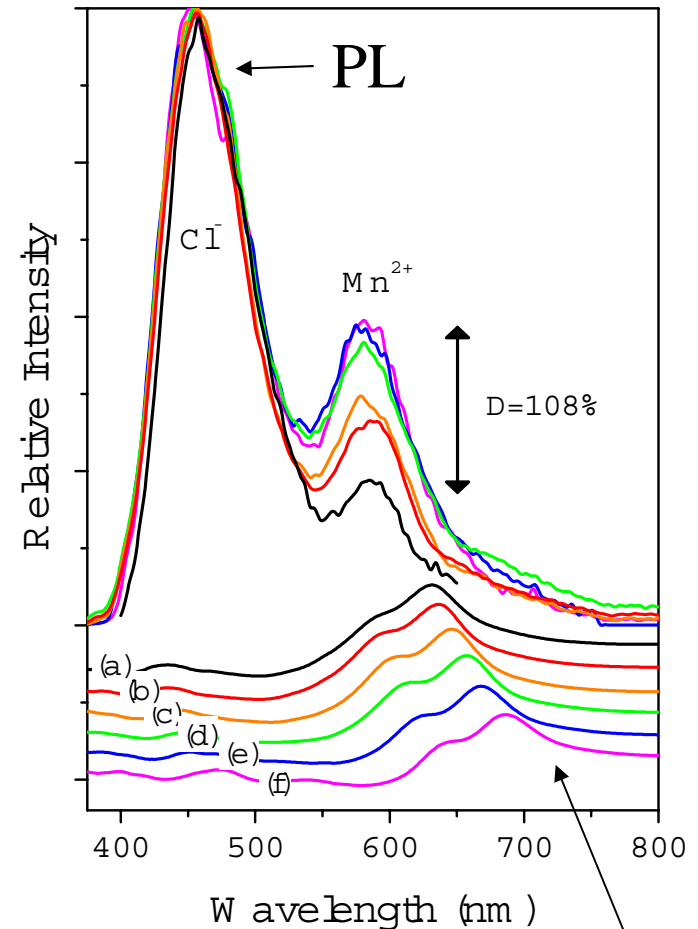


## 3-layer ZnS:Mn/TiO<sub>2</sub> inverse opal (433 nm)

- (a) TiO<sub>2</sub> (14 nm)/ ZnS:Mn (20 nm)/air inverse opal  
after backfilling with TiO<sub>2</sub> layers of  
(b) 1 nm  
(c) 2 nm  
(d) 3 nm  
(e) 4 nm  
(f) 5 nm, thickness

- **High-order photonic band PL modulation**
- 108% increase in relative intensity

433 nm opal, 337 nm N<sub>2</sub> laser excitation



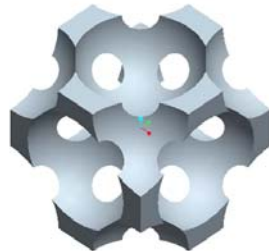
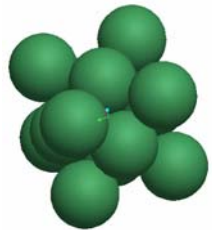
Reflectivity



# Non-Close Packed Inverse Opals



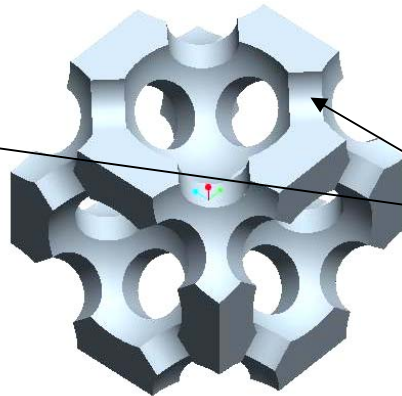
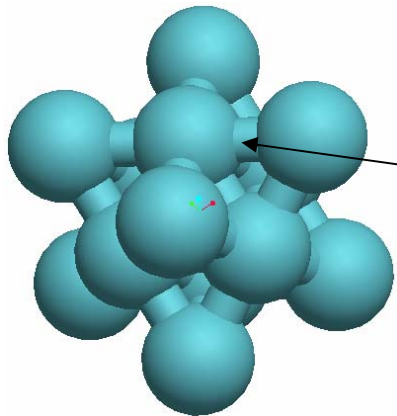
- Increases PBG gap width (up to 100%)\*
- Reduces minimum index requirements



← Close-packed Structures

2 parameters define the geometry of the structure instead of one.

- Radius of sphere:  $R/a$
- Radius of connecting cylinder:  $R_c/a$   
( $a$  is the cubic lattice constant)



Air network in an inverse NCP opal

Dielectric network in an inverse NCP opal

**$R_c$  was proven to greatly affect gap size compared to  $R$ .**



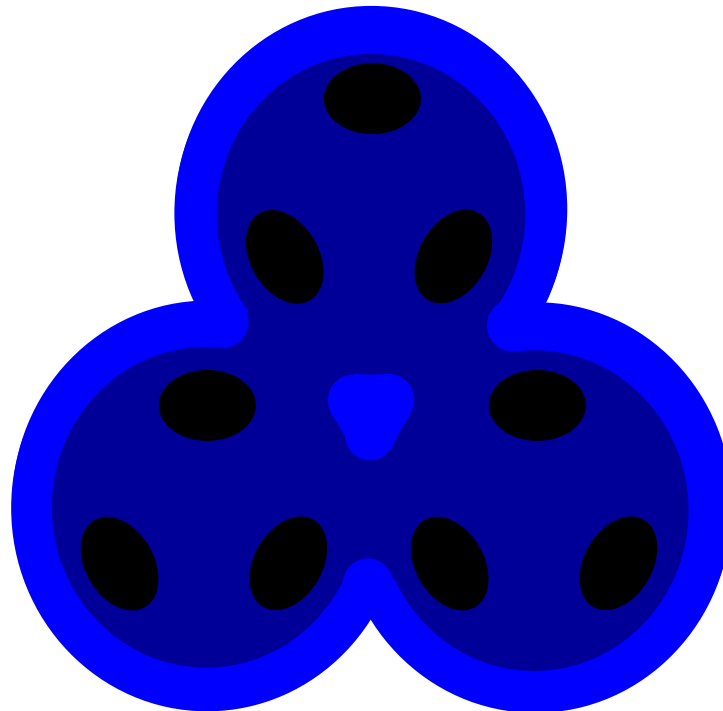
# Non-Close Packed Inverse Opals

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## Fabrication Scheme:

- Sinter opal prior to infiltration
- After etching, sphere connectivity is large
- Back-fill inverse opal to create cylinder-like connectivity





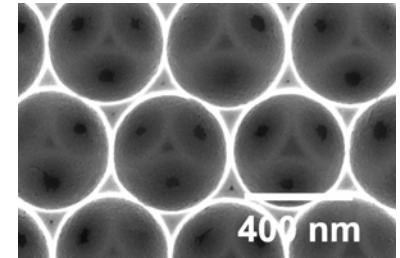


# NCP Inverse Opals: SEM Results

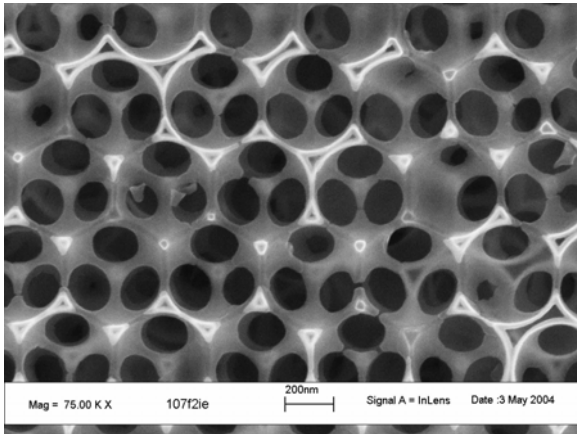


1050° C 3 hour pre-infiltration heat treatment

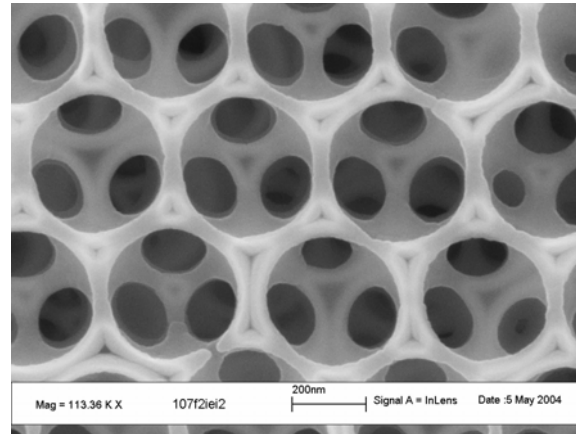
TiO<sub>2</sub> NCP inverse opal formation



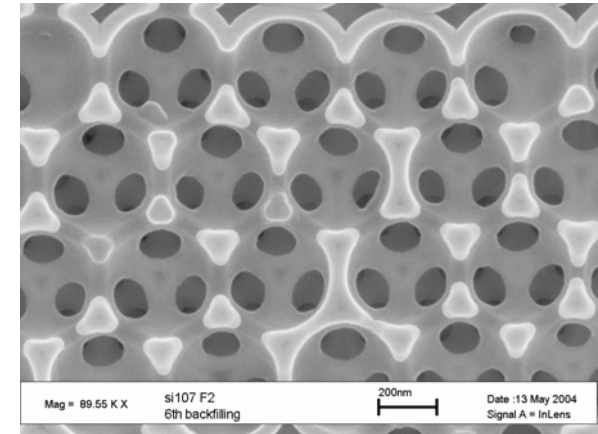
Close-packed inverse Opal



PrS inverse opal



PrS inverse opal,  
backfilled 80 ALD  
cycles



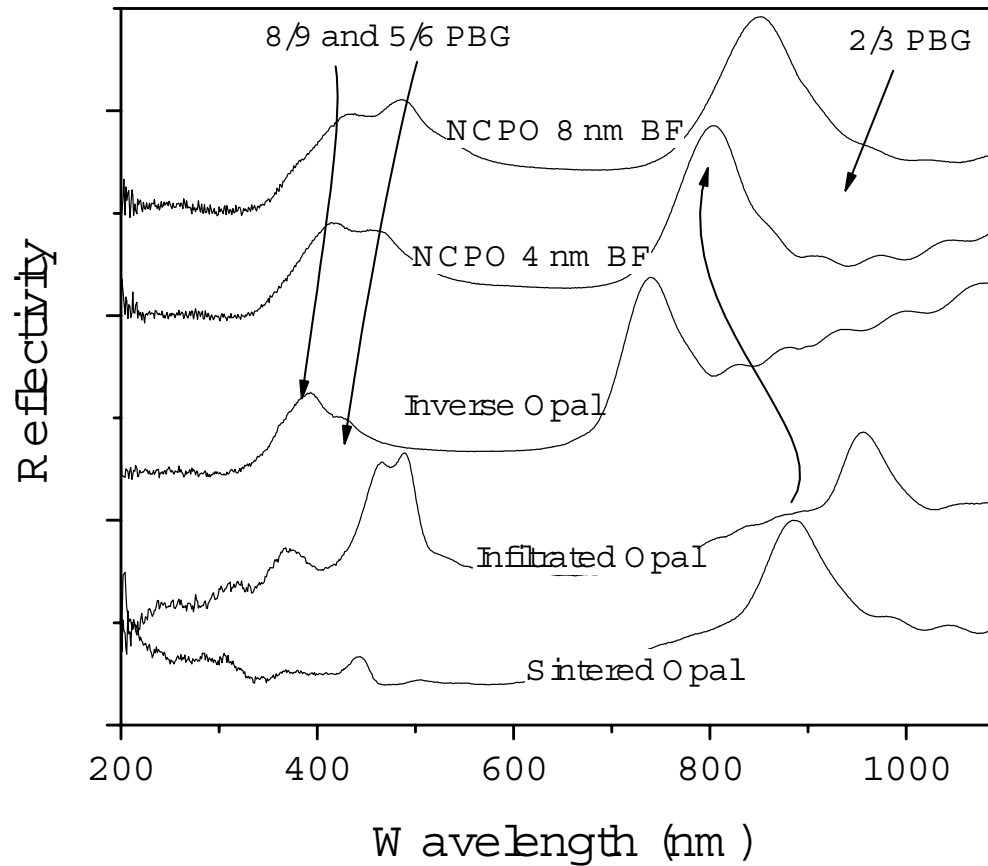
PrS inverse opal,  
backfilled 160 ALD  
cycles



# NCP Inverse Opal: Reflectivity



433 nm opal       $15^\circ$  from [111]





# Summary

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- Increased PC functionality by formation of
  - ZnS:Mn/TiO<sub>2</sub> multi-layered inverse opals
- Improved photonic band properties by formation of
  - Non-close-packed TiO<sub>2</sub> inverse opals
- Demonstrated tuning of luminescent and photonic band properties.
- Established **ability to grow complex luminescent PC structures** at the nanoscale using ALD.
- Future: Non-close-packed multi-layer PCs.



# Acknowledgements

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